

## REBUILT

## RESULT 3 – A1 –

<b>Company Name:</b>	Chillax Yachting MCPY
<b>Professional sector and company size:</b>	Maritime Company for Pleasure Yachts
<b>Need/problem/challenge addressed:</b>	Sustainable Charter Practices/Eco-Friendly Itineraries Waste Reduction and Recycling:
<b>Sort presentation of the company:</b>	Established in 2019 and based in the waters of Greece, Chillax Yachting is a premier yacht charter company committed to delivering maritime experiences. Specializing in exclusive charters company's goal is to provide charters for any occasion
<b>Initial Process and CO2 Emission Profile (tools, methodologies, theories, references):</b>	<ul style="list-style-type: none"> <li>• <b>Initial Business Practice:</b> In the initial stages of our operations, Chillax Yachting utilized a motor yacht equipped with two marine engines, each boasting a power output of 740 horsepower, using diesel as burned fuel. The fuel consumption and subsequent carbon emissions were significant considerations, prompting a detailed analysis of the emission profile associated with the yacht's operation.</li> <li>• <b>Tools, Methodologies, and References:</b> To quantify the CO2 emissions accurately, we relied on data and methodologies endorsed by the International Energy Agency (IEA), a reputable international organization providing comprehensive energy statistics and analysis. The IEA's guidelines and emission factors were utilized as a benchmark for our calculations.</li> <li>• <b>Motor Yacht Specifications:</b> The motor yacht, equipped with two 740 HP marine engines, operated on diesel fuel during this initial period. The fuel consumption rate is approximately 200lt/h.</li> </ul> <p><b>CO2 Emission Profile Calculation:</b> The calculation of the CO2 emission profile involved multiplying the fuel consumption rate per hour by the carbon emission factor for diesel fuel, which is typically around 2.68 kg/L. (recommended by IEA):</p> <p><b>CO2 Emissions per Hour=Fuel Consumption Rate × Carbon Emission Factor</b></p> <p>Given the numbers above. So the COS emission per yacht's operating hour is</p> <p>2 ( as there are two machines ) X 200lt X 2.68 kg/lt = 1072 kg.</p> <p>Moreover a weekly charter includes approximately 180 nautical miles ( 8,6 hours machine operating hours ), so a <b>weekly charter's CO2 emission</b> is approximately 8,6hX 1072 kg/h =<b>9.189 kg</b></p>
<b>Strategic Decision of the company:</b>	In pursuit of our commitment to environmental sustainability and minimizing our carbon footprint, Chillax Yachting has made a strategic decision to transition from motor yachts to sailing yachts for our charter operations. This decision reflects a holistic approach to new process

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	<p>management and aligns with our dedication to responsible and eco-friendly maritime practices.</p> <p><i>Key Elements of the Strategic Decision:</i></p> <ul style="list-style-type: none"> <li>• <b>Reduced Horsepower and Fuel Consumption:</b> Sailing yachts inherently have significantly lower horsepower marine engines compared to motor yachts. This strategic shift directly translates to a substantial reduction in fuel consumption, leading to a marked decrease in carbon emissions during charters.</li> <li>• <b>Leveraging Wind Power:</b> Sailing yachts utilize wind power for propulsion, capitalizing on the abundant wind resources in the Greek sailing areas. Approximately 80% of the itinerary, covering substantial distances, is now navigated using the power of the wind. This results in a considerable reduction in the reliance on motorized propulsion systems.</li> </ul> <p>This strategic shift significantly influenced and reduce the main rates and factors of CO2 Emission</p>
<p><b>Process reengineering on selected waste (resources, methodologies, tools):</b></p>	<p>Chillax Yachting has undertaken a comprehensive process reengineering initiative focused on minimizing, not only CO2 emission but also waste generated during charters, with a specific emphasis on waste reduction and recycling. This innovative approach involves multiple facets.</p> <p><b>1. CO2 emission reductions:</b></p> <p>Although Chillax has made a shift to sailing yacht reducing CO2 Emission continuously applies environmental processes against CO2 emission</p> <ul style="list-style-type: none"> <li>• <b>Sentinel Telemetry System:</b> Installation of the Sentinel telemetry system for remote vessel monitoring, ensuring that the vessel's speed remains below 2000 rpm to optimize fuel efficiency and minimize CO2 emissions.</li> <li>• <b>Client Education and Speed Management:</b> Client education programs to discourage high-speed requests, encouraging responsible speed practices for fuel efficiency.</li> <li>• <b>Promotion of Sailing Experience:</b> Encouraging guests to become familiar with sailing, providing sailing tutorials, and promoting the enjoyment of destinations at a more leisurely pace</li> </ul> <p><b>Resources Involved:</b> Technical team, Crew training on system usage. Educational materials, Sailing instructors.</p> <p><b>Tools Used:</b> Sentinel telemetry system, Crew training materials, educational brochures, sailing training materials, onboard demonstrations.</p> <p><b>2. Waste Segregation and Recycling</b></p> <ul style="list-style-type: none"> <li>• <b>Recycling Bin Placement and Signage:</b> Strategic placement of recycling bins in accessible areas, clear signage for waste segregation.</li> <li>• <b>Recycling Education and Awareness:</b> Conducting briefings and educational sessions for guests on responsible waste disposal practices.</li> <li>• <b>Recycling Volume Monitoring: Regular monitoring of waste generation and recycling volumes.</b></li> <li>• <b>Eco-Friendly Products Implementation:</b> Adoption of reusable shampoo containers, eco-friendly straws, and other sustainable alternatives.</li> </ul>

	<ul style="list-style-type: none"> <li>• <b>Water Abundance through Desalination:</b> Utilization of a desalination system for abundant freshwater production, eliminating the need for guests to purchase single-use plastic water bottles.</li> </ul> <p><b>Resources Involved:</b> Procurement team, crew education on eco-friendly products, data analysts, onboard waste management team, educational materials for guests,</p> <p><b>Tools Used:</b> Visual communication tools, eco-friendly material for signage, specialized recycling bins, onboard, periodic waste audits, advanced desalination technology, procurement guidelines emphasizing sustainability, crew training programs</p>																																
<p><b>Re-engineering outcome and results. Emission profile improvement and other success evidence:</b></p>	<p><b>Emission Profile Improvement:</b>                  Chillax Yachting's re-engineering efforts have yielded a significant reduction in the carbon emission profile associated with our yacht charters. The application of new processes and sustainable practices has resulted in a noteworthy decrease in CO2 emissions.                  The adoption of sailing yachts, utilization of wind power, and the implementation of eco-friendly measures have collectively contributed to a more environmentally friendly operation.                  The comparison between a Motor Yach and a Sailing Yacht is comprehensively explained as follow , for  <b>Weekly charter:</b> 180 nautical Miles  <b>Carbon Emission Factor for diesel (kg/l ):</b>2.68 kg  <b>Sailing Yacht – Percentage using engine:</b>20%  <b>Sailing Yacht weekly charter nautical miles using engine:</b>36 hours</p> <table border="1" data-bbox="524 1058 1414 1608"> <thead> <tr> <th colspan="4">Motor Yacht</th> </tr> </thead> <tbody> <tr> <td>Operating Hours</td> <td>8,6</td> <td>Carbon Emissions per Hour per machine</td> <td>536</td> </tr> <tr> <td>Cruise speed</td> <td>21</td> <td>Carbon Emissions per Hour per yacht</td> <td>1.072</td> </tr> <tr> <td>Fuel Consumption Rate (FCR)(L/h):</td> <td>200</td> <td><b>Emission per weekly charter (kg )</b></td> <td><b>9.189</b></td> </tr> <tr> <th colspan="4">Sailing yacht</th> </tr> <tr> <td>Operating Hours</td> <td>5,1</td> <td>Carbon Emissions per Hour per machine</td> <td>26.8</td> </tr> <tr> <td>Cruise speed</td> <td>7</td> <td>Carbon Emissions per Hour per yacht</td> <td>53.6</td> </tr> <tr> <td>Fuel Consumption Rate (FCR)(L/h):</td> <td>10</td> <td><b>Emission per weekly charter (kg )</b></td> <td><b>275,66</b></td> </tr> </tbody> </table> <p><b>Quantifiable Emission Reductions:</b> The sailing yacht demonstrates an 97% reduction in carbon emissions compared to the motor yacht for the same charter distance. This quantifiable improvement showcases the effectiveness of our re-engineering efforts in minimizing environmental impact.</p>	Motor Yacht				Operating Hours	8,6	Carbon Emissions per Hour per machine	536	Cruise speed	21	Carbon Emissions per Hour per yacht	1.072	Fuel Consumption Rate (FCR)(L/h):	200	<b>Emission per weekly charter (kg )</b>	<b>9.189</b>	Sailing yacht				Operating Hours	5,1	Carbon Emissions per Hour per machine	26.8	Cruise speed	7	Carbon Emissions per Hour per yacht	53.6	Fuel Consumption Rate (FCR)(L/h):	10	<b>Emission per weekly charter (kg )</b>	<b>275,66</b>
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<p><b>Please identify the sustainability goals (SDGs) and the specific targets achieved in the described case:</b></p>	<p>Chillax Yachting's commitment to environmental sustainability aligns with several United Nations Sustainable Development Goals (SDGs). The specific targets achieved through our best practices in yacht charters include:</p> <ul style="list-style-type: none"> <li>• <b>SDG 7: Affordable and Clean Energy:</b> Target Achieved: Integration of solar panels and a focus on wind-powered sailing methods contribute to the generation of clean and renewable energy for onboard operations.</li> <li>• <b>SDG 12: Responsible Consumption and Production:</b> Target Achieved: Introduction of waste segregation and recycling systems, efficient water management, and sustainable practices promote responsible consumption and production within the yacht charter industry.</li> <li>• <b>SDG 13: Climate Action:</b> Target Achieved: Substantial reduction in carbon emissions through the operation of sailing yachts, the use of renewable energy sources, and the incorporation of wind-powered sailing methods.</li> <li>• <b>SDG 14: Life Below Water:</b> Target Achieved: Implementation of eco-friendly charters with reduced environmental impact contributes to the preservation of marine ecosystems, supporting the goal of life below water.</li> <li>• <b>SDG 15: Life on Land:</b> Target Achieved: Sustainable practices reduce the environmental impact on coastal and island ecosystems, aligning with the goal of promoting life on land.</li> </ul>
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